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PERFORMANCE CHARACTERISTICS OF AUTOMOTIVE ENGINES IN THE UNITED STATES

Third Series - Report No. 7 1978, Ford, 98 CID (I. 6 Liters), 2V

D.E. Koehler W.F. Marshall

U.S.DEPARTMENT OF ENERGY

BARTLESVILLE ENERGY TECHNOLOGY CENTER

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DEPARTMENT OF TRANSPORTATION

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INTERIM REPORT

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PREFACE

This report, prepared by the U.S. Department of Energy, Bartlesville Energy Technology Center, for the U.S. Department of Transportation, Transportation Systems Center, Energy Technology Branch, Cambridge, MA, presents results of experimental work to obtain information on performance characteristics of an engine used in automobiles sold in the United States. The Ford 98 CID engine used in this work is one of a series of 15 engines to be tested in the current program. This is the seventh of the reports to be published covering work with those engines.

This project is funded by the National Highway Traffic Safety Administration, Office of Research and Development, Office of Passenger Vehicle Research, Technology Assessment Division.

James A. Kidd, Jr. and Ralph G. Colello of the U.S. Department of Transportation, Transportation Systems Center, are the technical monitors.

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INTRODUCTION

The objective of this program is to obtain engine performance data for estimating fuel economy and emissions for varied engine service and duty. The intent of the work done at Bartlesville Energy Technology Center is to provide basic engine characteristic data required as input for engineering calculations of the fuel consumption and emissions involving ground transportation.

The data acquired from tests of a 1978 Ford 98 CID engine are presented in this report. The engine, as equipped, is intended for use in a forty-nine state (Federal) vehicle with automatic transmission. Ford uses the 98 CID engine in the 2,000 lb Fiesta. The test results are sufficient to establish steady-state maps for fuel consumption and emissions (carbon monoxide, unburned hydrocarbon, and oxides of nitrogen) over the entire operating range of the engine.

2. ENGINE TEST REPORT

The engine test setup included a complete engine (SAE definition) coupled to an eddy-current dynamometer. A cooling tower was used in place of the fan and radiator. The alternator was included but was not wired into the engine's electrical system. Emission control systems included exhaust-gas-recirculation, positive crankcase ventilation, air injection, and an oxidation catalyst. The manufacturer's engine specifications are listed in Table 1.

Prior to testing, engine break-in consisted of approximately 1,500 miles of operation with the engine installed in the vehicle. A single batch of unleaded regular grade gasoline was used throughout the tests; a detailed fuel analysis is given in Table 2. Engine testing began on April 5, 1978 and ended on April 17, 1978.

During steady-state tests, the engine was operated at the following speed/load modes:

Speeds: 1,000; 1,600; 2,000; 2,500; 3,200; 3,800; 4,500; 5,000 rpm

Loads: 0, 10, 25, 40, 60, 75, 90, 100 pct of full load (0, 10, 25, 60, and 75 pct points were repeated at all engine speeds)

Idle speed/load modes: 850 rpm -- 0, 10, 15 lb-ft 750 rpm -- 5 lb-ft

Over speed point: 5,200 rpm -- 68 lb-ft (WOT)

At the conclusion of the steady-state engine tests, the engine was motored at 1,000; 1,500; and 2,000 rpm. At each of these speeds, the engine was motored with the throttle in the idle position, ignition on; throttle in the idle position, ignition off; and wide-open-throttle, ignition off.

Total	number	of	test modes	67
Total	number	of	repeats	54
Total	number	of	motoring modes	9
			er of tests	

The following data were recorded for each test point:

Test number
Data source code (l=before catalyst, 2=after catalyst)
Date
Barometric pressure, mm Hg
Dew point, °F
Inlet air temperature, °F

Speed, rpm Torque, 1b-ft -- Daytronics strain gauge load cell Fuel rate, 1b/hr -- Fluidyne positive displacement fuel flow meter Ignition timing, °BTC Manifold vacuum, in. Hg Throttle angle, degrees CO, pct -- Beckman NDIR CO₂, pct -- Beckman NDIR 02, pct -- Beckman polarographic detector HC, ppmC -- Custom-built heated flame ionization detector NO_x, ppm -- Thermo-Electron chemiluminescent detector Oil temperature, °F Oil pressure, psig Coolant temperature, °F Exhaust temperature, °F Exhaust pressure, in. H₂0 Intake manifold temperature, °F

The following equations were used in calculating power, air/fuel ratio, absolute humidity, and mass emission rates of carbon monoxide (CO), unburned hydrocarbons (HC), and oxides of nitrogen (NO_X) :

Partial pressure of water vapor in intake air (millimeters of mercury):

P = exp
$$\left[18.717 - \frac{7308.1}{393 + D} \right]$$

where D = Dew point, °F

2. Absolute humidity (grains moisture per pound dry air):

$$H = \frac{4347.8(P)}{B - P}$$

where B = Barometric pressure, mm Hg

3. Humidity correction factor (dimensionless):

$$K_{H} = \frac{1}{1 - 0.0047(H - 75)}$$

Note: This factor is used to correct the NO_X mass emission rate to a standard humidity of 75 grains moisture per pound dry air.

Hydrogen concentration in raw exhaust (percent): 4.

$$H_2 = \frac{x(C0)(C0 + C0_2)}{2(C0 + 3C0_2)}$$

where CO = Carbon monoxide concentration (percent) CO_2 = Carbon dioxide concentration (percent)

This equation assumes a water-gas shift equilibrium constant

$$\frac{(C0)(H_20)}{(C0_2)(H_2)} = 3$$

5. Correction factor for emission concentrations from wet basis to dry basis (dimensionless):

$$C_W = 1 + \frac{(\frac{x}{2})(C0 + C0_2) - H_2}{100}$$

Note: In these tests only HC is measured on a wet basis. All other species are measured on a dry basis.

Air/Fuel ratio (dimensionless):

AF =
$$\frac{68.9994}{MW_{fuel}} \left[\frac{(1 + \frac{x}{2} - y)(C0) + (2 + \frac{x}{2} - y)(C0_2) + 2(0_2) + \frac{NO_x}{10^4} - H_2}{C0 + CO_2 + C_w(\frac{HC}{10^4})} \right]$$

where 0_2 = Oxygen concentration (percent) $N0_2$ = Oxides of nitrogen (ppm) HC = Unburned hydrocarbon concentration (ppmC)

x = Fuel hydrogen/carbon atomic ratio

y = Fuel oxygen/carbon atomic ratio

 MW_{fuel} = Fuel molecular weight per carbon atom = 12.01115 + 1.00797x + 15.9994y

Carbon monoxide mass emission rate (grams per hour): 7.

$$M_{CO} = \left(\frac{MW_{CO}}{MW_{fuel}}\right) \qquad \left[\frac{(\%CO) (M_F)}{\%CO + \%CO_2 + C_W(\%HC)}\right] \qquad (453.59237)$$

 MW_{CO} = Molecular weight of CO (28.01055)

 M_f = Fuel rate in 1bs/hour %HC = HC(ppm)/10⁴

8. Unburned hydrocarbon mass emission rate (grams per hour):

$$M_{HC} = \left(\frac{MW_{HC}}{MW_{fuel}}\right) \left[\frac{(\%HC) (M_F) (C_W)}{\%CO + \%CO_2 + C_W(\%HC)}\right] (453.59237)$$

 MW_{HC} = Molecular weight of hydrocarbon per carbon atom = 12.01115 + 1.00797x + 15.9994y

9. Oxides of nitrogen mass emission rate (grams per hour):

$$M_{NO_X} = \left(\frac{MW_{NO_X}}{MW_{fuel}}\right) \left[\frac{\%NO_X + M_f}{\%CO_2 + C_W(\%HC)}\right] (453.59237) (K_H)$$

$$MW_{NO_X}$$
 = Molecular weight of NO_2 = 46.0055 $\%NO_X$ = $NO_X(ppm)/10^4$

10. Power (brake horsepower corrected to a standard barometric pressure of 736.6 mm Hg and a standard temperature of 85° F):

HP =
$$\left(\frac{N(T)}{5252.113}\right) \left(\frac{736.6}{B-P}\right) \sqrt{\frac{t+460}{545}}$$

where N = Engine speed (revolutions per minute)

T = Brake torque (1b-ft)

t = Air temperature (°F)

DISCUSSION OF TEST RESULTS

Maximum corrected brake horsepower, maximum corrected torque, and brake specific fuel consumption (bsfc) are plotted as a function of engine speed at wide-open-throttle (WOT) in Figure 1. The maximum brake horsepower produced by the engine was similar to the value quoted in Table 1. The maximum torque produced by the engine was similar to the value quoted in Table 1 but was found at a slightly lower speed.

Fuel rates were found to be nearly a linear function of power for most engine speeds (Figure 2) and were repeatable for all speeds duplicated. The air-fuel ratios were relatively lean for most engine speeds and are plotted as a function of power for all engine speeds (Figure 3). Due to the effects by the air injection system on the air-fuel calculations, the air-fuel ratios do not represent the actual stoichiometry in the combustion chamber. The air-fuel ratios were highly repeatable for all speeds duplicated.

Emissions of carbon monoxide (CO), hydrocarbon (HC), and oxides of nitrogen (NO $_{\rm X}$) are plotted as a function of power for all engine speeds (Figures 4, 5, 6). The oxidation catalyst effectively reduced the emissions of CO and HC at all engine speeds except those at which the air-fuel ratios were relatively low. The low air-fuel ratios and the higher emission levels of CO and HC at the modes indicate a lack of available oxygen to support the oxidation process, thus reducing the effectiveness of the catalyst. Emissions of NO $_{\rm X}$ tended to peak at approximately 75 to 90 percent of maximum power at each speed and were repeatable for most speeds duplicated.

4. CONCLUSIONS

The experimental work to obtain performance data for the Ford Fiesta 98 CID engine has been completed, and these data are presented in the tables accompanying this report.

TABLE 1. MANUFACTURER'S ENGINE SPECIFICATIONS

Displacement, cubic inches. Maximum horsepower, bhp @ 5,000 rpm. Maximum torque, 1b-ft @ 3,200 rpm. Bore and stroke, inches. Configuration. Compression ratio. Firing order. Ignition timing at idle speed, °BTDC @ 850 rpm. Block material. Head material	66 82 3.19 and 3.06 inline 4-cylinder 8.5 1-2-4-3 12 cast iron
Number of crankshaft main bearings	5 2 1 chain
Intake, inches Exhaust, inches Valve timing:	
Intake opens, °BTC	63 71 21
Spark plug gap, inches Engine weight, lbs Exhaust-gas-recirculation system:	310
Valve type	ported vacuum
Control method Point of discharge	ventilation intake manifold
Carburetor type Distributor specifications:* Centrifugal advance, begins, ° @ 1,040 rpm Centrifugal advance, intermediate,	0
°0 1,600 rpm	1 12
Carburetor number	771F-9D475-AC

^{*}Engine rpm, crankshaft degrees.

TABLE 2. FUEL ANALYSIS

Fuel No	7718
Research octane No	91.8
Motor octane No	84.0
Specific gravity	.717
API gravity, degrees	65.9
Distillation, °F: 10 pct evaporated	123 209 402 413
Reid vapor pressure, psi1	1.26
FIA analysis, pct: Aromatics	9 15 76
Sulfur, pct	0.016
Lead, grams per gallon t	race
Hydrogen/carbon atomic ratio 2	2.038

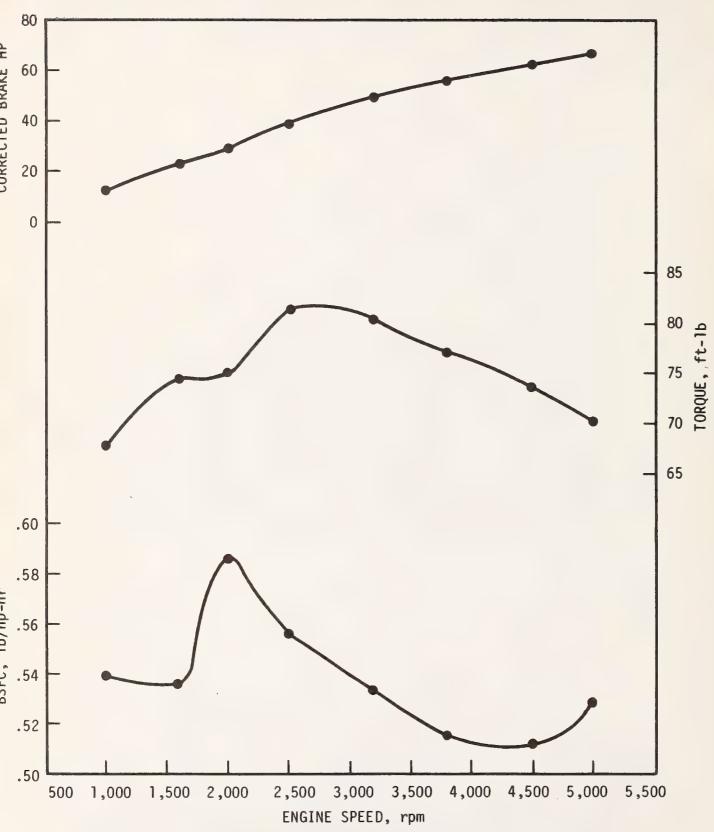


FIGURE 1. Brake Specific Fuel Consumption, Torque, and Brake Horsepower Versus Engine rpm at Wide-Open-Throttle--Ford Fiesta 98 CID Engine.

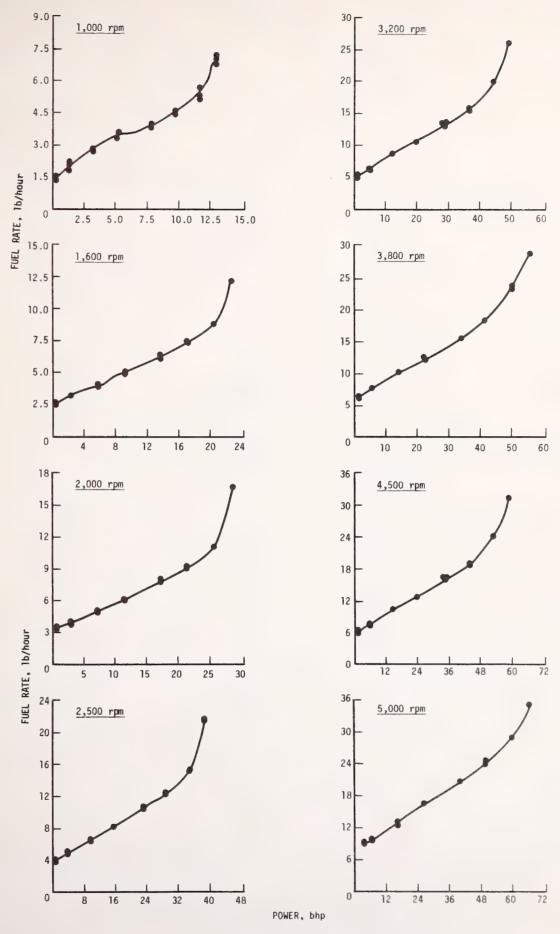


FIGURE 2. Fuel Rate Versus Power at Various Speed and Load Conditions--Ford Fiesta 98 CID Engine.

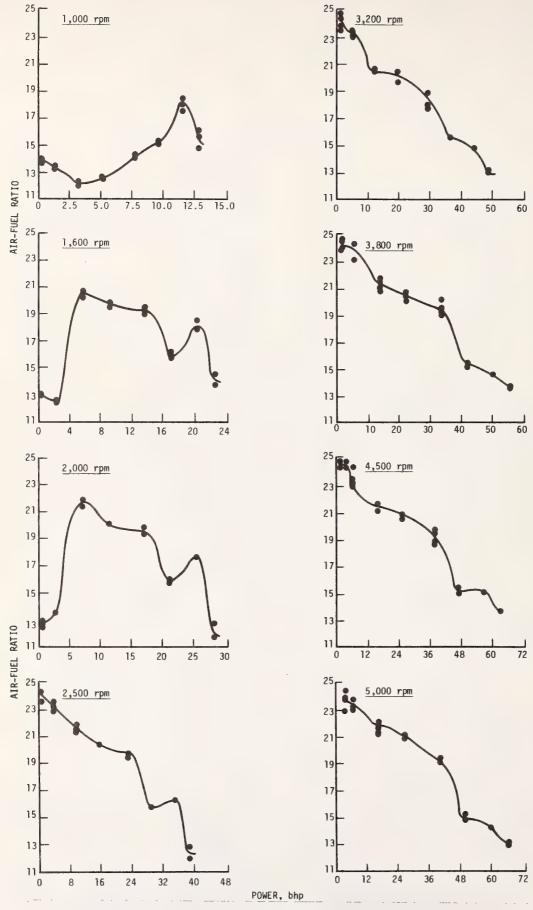


FIGURE 3. Air Fuel Ratio Versus Power at Various Speed and Load Conditions--Ford Fiesta 98 CID Engine.

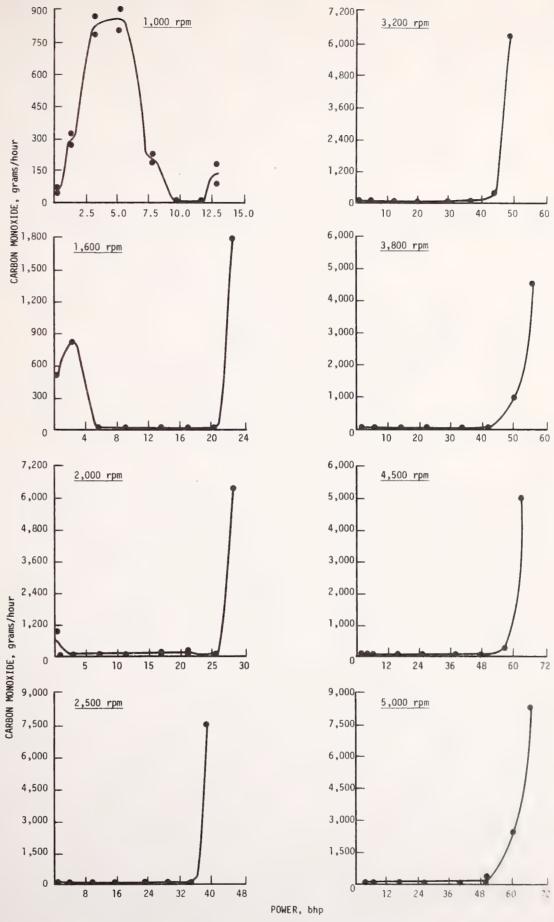


FIGURE 4. Carbon Monoxide Emissions Versus Power at Various Speed and Load Conditions--Ford Fiesta 98 CID Engine.

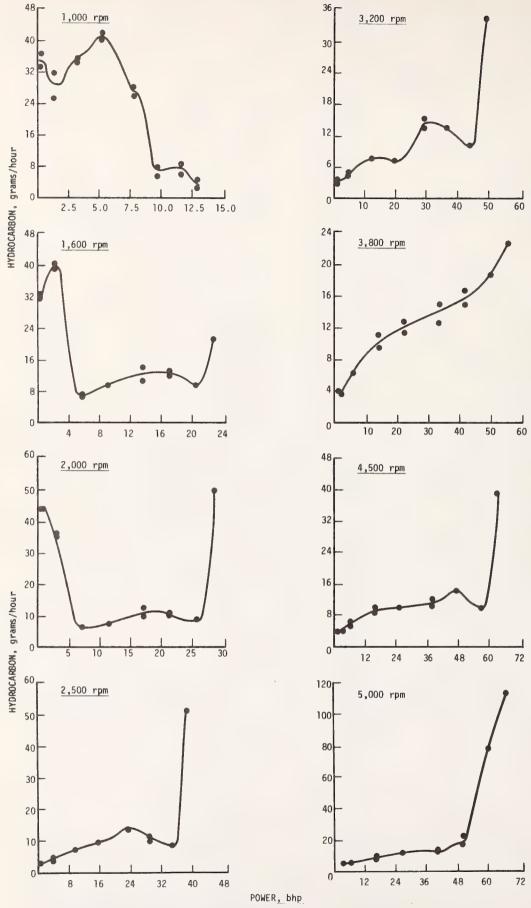


FIGURE 5. Hydrocarbon Emissions Versus Power at Various Speed and Load Conditions--Ford Fiesta 98 CID Engine.

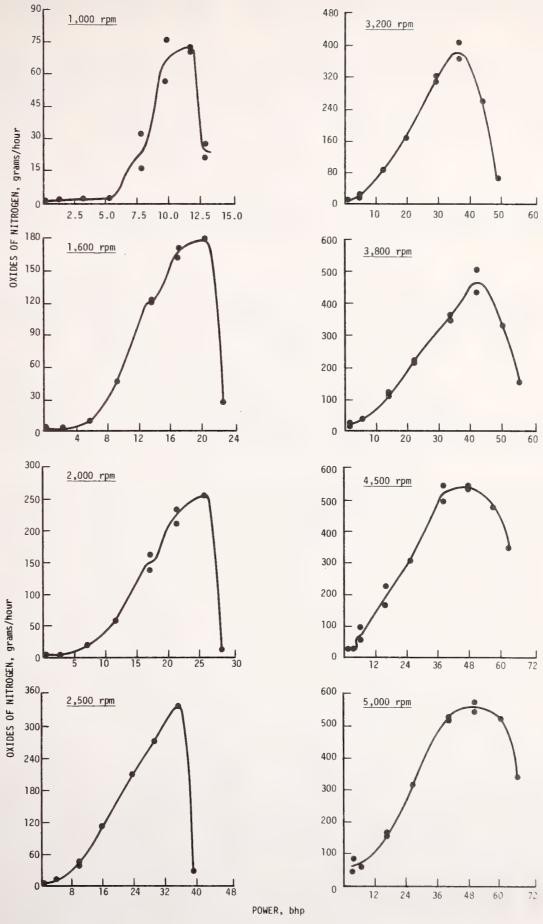


FIGURE 6. Oxides of Nitrogen Emissions Versus
Power at Various Speed and Load
Conditions--Ford Fiesta 98 CID Engine.

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013-86	C	•	17	747 6	ۍ . د	0 0	y c) U	7 r	2 4	-			· [*	7	K) (1 . 6	0	85	1642		18.96	,	# •	4		C) r	2 (1 20		S
NE: 1978 FORD FIESTA	CODE		SOUR	2 B 1 E	TERLER, THE C	DITY, GRA	ERBTURE, F	NE SPER)UE, FT-L	R, BHP*	RAIE, LB/HK	TION THING, DEG BID	FOLD VACOUM, IN A	JILE ANGLE, DEG	TAR MAK. TREP., T	A T I	~	C02, %	02, %	Hdd .	~		AIRZFUEL RATIO	EMISSION RATES, G/HR	00	HC	*XOX		LEMPERA	PESSURE	HT TEMPERATURE, F	UST PRESSURE,	TSU

* CORRECTED SAE J8168 * CORRECTED FOR HUMIDITY

	21.02		13	736.	٩	9	2000	₹.	00	9	0			00		14	6.6	0	1135	0	11.70	F-	4.9	7		_	S	18		53
	21.01		7	736.	9	00	2000	4	00	9	0			00		44	7.9			PT-0-4	12.74	102	4	7	r	0	M	17	24.0	93
•	20.02		2/9	743.		œ	1600	•						M		764	12.3	~	4626	9	12.97	-	7 1 2		•	00	M	~	2.0	9
4	20.01		17	743.	9	00	1600	•		8	-			M		793	12.2	2	4649	~	12.97	0	0 5	•	-	00	m	~	2.0	9
4	19.02		2/0	739.	S	~	1600	~	2	143	0	0	8	3		900	11.7	0	4609	00	12.43	0	0 0 2 0	> c	V	6	m	~	0.	-
CID	19.01		0/7		S	P	1600	~	8		0	0		M		955	4	2	4769	00	12.49	,	0 6	> c	N	6	-	~	1.0	N-
Z .		STO SOUR	EST DOTE	DROMETER, M	UMIDITY	EMPERATURE, F	NOTES SPEED	DROUE, FT-LB	OWER, BHP*	UEL RATE,	GNITION TIMING, DEG	ANIFOLD VACUUM, IN	HROTTLE ANGLE, D	NIDKE MAN. TEMP.	CONCENTRATIONS	CD,	0.2	N	C, PPM		AIR/FUEL RATIO	EMISSION RATES, G/HR	00	:	+×0×	TEMBL TEMB	IL PRESSURE	COLANT TEMPERAT	XHAUST PRESSURE, IN.	UST TEMPERATURE, F

* CORRECTED SAE J816B + CORRECTED FOR HUMIDITY

	24.02		1 5 17		. 95	۵	ω	000	4	٠	2	31.0	9,	M	12		002		5.1	30	1627		19.40		6			214	7	~		~	
	24.01	•			. o			00	4	2	φ.	31.0	<u>ئ</u>	M	12		057	6	5.3	57	1640		19.32	~	51.	166.1			m	17	11.0	0 4	
	0				4		~	00	Ω	•	6	30.0		2	10		000	in	1.2	32	2260) }	15.77		10	211.7		6	m	~	4.0	4	
	6				41.	9	~	00	S	-	9	30.0	~	~	10	•	067	100	977	2.1	2264	1	15.76	-	. 29	213.5		6	m	~	0.6	~	
	c	26.02		1	736.	9	00	00	_		. —	20.0	l.	~	•		800	0	K		2001	>	17.71		- 0	255.5)	0	3	~	0.6	143	
CID	•	22.01		13	736.0	9	60	00	•	- W	> -		. 14		. 6	5	a	, ,	- 0	0 0	9 7 6 7	D	17.63	6	N 4 D 1	0.10	>	0	M	· 1	17.0	5	
4GINE: 1978 F	EL CODE:	EST NUMBER	ATA SOUR	FST DAT	TEE GULLECOO			THE PRESENT OF THE PARTY OF THE	NGINE SPEED, AN			UEL KATE, LBARK	CALLOON LIBING OF STREET	TANIFORM VACCOUNT IN A	TRUIN HAGIEL DES	ZITXE HON. LEHN. J. T. C.	RATIONS, D	\".	ż	, %	C, PP	**************************************	ATRZEUEL RATIO	EMISSION RATES, G/HR	03		* C C C C C C C C C C C C C C C C C C C	TOTAL CONTRACT	AL PERFERENCE OF THE	THE PERSONAL TOTAL	OBLONI TEMPERATURE	HAUST TEMPERATURE, F	

CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

	1 27 02				رج ا		~	2000	· .	N	M	0	ۍ		M		22	13.24	0	0		1	13.49	6	35.	2.00	•	> 1		~	•	
	-				39	S	~	2000	~	8	M		ه		M		M		C.	~	N		13.41		39	4.1	•	>	M	~	3.0	~
	0	70.07			36.		9	2000	φ.	Ċ	'n		•		4		000	10.04	6.7	9	5		21.31			20.4		0	m	~	2.0	~
	•	70.07			36.				ထ		S.		9		4		31	9.62	0	57	56		21.36	143	PC	18.5		0		~	5.0	CI
	-	25.02		17		9			9		9	0		6 ,	M		200	9	5.7	30	722		20.05		•	57.0		-		N	3.0	-
CID		25.01	-	2/2		9			9	-		0	4	6)	3		39	4	9	62	735		19.97	-		 	ı	-	_	N		666
NGINE: 1978 F	UEL CODE:	EST NUMBE	ATA SOU	EST DATE	ARDMETER,	INTOITY, GRAI		CHES CHES	OPONE, FILLS	THE CHIEF	HEL RATE	SEC THE HISTORY DEC	DESTRUCTION CONTRACTOR OF THE PROPERTY OF THE	TOTAL DECEMBER OF	MATERIAL MAT	CONCENTRATIONS		-		E d	× × ⊃ ⊂		AIR/FUEL RATIO	EMISSION WHIEST GARK) :	# X	5	DEST IT	TI DOESCIIDE. P	HONTON CONTRACTOR	COURTS - CENTERAL CONT NO.	HAUST TEMPERATURE, F

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

GINE: 1978 FORD FIESTA EL CODE: 7718	013-86	•				
EST NUMBER	28.01	28.02	29.01	29.02	30.01	30.02
ATA SOUR						
EST DAT	4/7	4/7	17	7	5/1	5/7
AROMETER, M		741.	736.	736.	736.	736.
UMIDITY,	9	9	9	9	9	9
EMPERATURE,		\sim				
NGINE SPEED	0	0	50	50	50	50
ORGUE, FT-	***	•			3	M
OWER, B			00	о Ф	4	4
UEL RATE, LB/HR	3.4		21.6	21.4	15.2	15.1
GNITION TIMING, DEG	0		0	0	•	
ANIFOLD VA		8	-	-	M	M
HROTTLE ANGLE, D		M	_;		9	
NTAKE MA	3	M	00	00	00	00
ONCENTRATIONS						
% '00	233	221	30	691	401	010
	N	O	9 . 8	M	~	M
	~~ !	0	4	0	2.5	1.9
C, PPM	4880	4798		9	1561	169
NOX, PPM		~		4	60	6
AIR/FUEL RATIO	12.30	12.28	12.85	11.94	16.36	16.32
EMISSION RATES, GARR						
	~	58	. 09	2	15.	0
	44		164.	51.	81.1	8. 7
+X0X	2.0	2.1		26.1	30	9
Li.	9	9	6	9	0	0
IL PRESSURE,	_	M	M		M	12
OOLANT TEMPE	~	~	17	17	18	18
HAUST PRESSURE,	3.0	1.0	35.0	19.0	26.0	15.0
XHAUST TEMPERATUR	∞	-	13	41	32	16

CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

	33.02		2/1	736.		~	20	ö	15.5	φ.	•	2	N	13		200	10.45	0.9	27	-	20.49				110.4	N	M	~	9.0	0
	33.01			736.	9	~	20	ò	15.5	о Ф		M	8	M		084	3	6.2	37		20.40		0	47.	109.7	N	m	~	12.0	9 0
	2.0		Ν.	39.		N	20	о Ф	23.1	•	2	9.	00	12		011	0	50 50	31	1595	19.52		6	M	206.8	quali	m	00	9.6	90
	2.0		0/7	739.	10	~	20	ω.	23.1	0	N	9,		74		072	6	5.4	3	1580	19.45		61.	57	205.5	-	M	00	16.0	4
	31.02		2/0		S	~	20	0	28.8	2	5	9	4	\rightarrow		011	00	1.2	29	2225	15.77		00	11	269.9	6	M	00	80	*
	31.01		2/0		S		50	0	28.8	2	8			10		095	4	m	10	2100	15.73		77	10	258.9	9		00	16.0	CI
UEL CODE	EST NUMBE	ATA SO	EST DATE	REDMETER	UMIDITY, GR	EMPERATURE,	NGINE SPEE	DRRUE, FT-LB	OWER, BH	UEL RATE	CHITION TIMING	ANIFOLD VACUUM, IN H	HROTTLE ANGLE, D	TAKE MAN. TEMP.	CONCENTRATIONS	20, 2	0.2,	2 . 2	Hdd .	×	AIRZFUEL RATIO	0H) [+ X O Z	TOUTORUL !!	TSG HATTER DESIGNATION OF THE PERSON OF THE	DOLDAY TEMPERA	ST PRESSURE, IN.	KHAUST TEMPERATURE, F

1978 FORD FIESTA 98-CID

ENGINE:

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

	36.02			736.					9.	4	ς.		Ω	4		00	6.	8 . 1 4	3	9))		W. 4	•	•	-	3	~	1.0	∞	_
	36.01			736.			0		9.	4		0		4		23	8	S.	4	51	7	29.62		169.9			-	M	1	6.9	\sim	_
	5.0		~	736.			20	00	3.9	4	m		•	4		000	4	5	4		0	63.52		-		10.2	que)	143	-	5.0	0	
	35.01		5/2	736.	9		0	00	3.9	•	m			4		46	6	9	C	102	0	48.27		9		4.4	-	M	N	2 0	. 0	r
	34.02		72	736.	9		50	0	9.7	9	رما دما	•	0	14		90	6		24	458		21.52	-	4		42.3	0	M	a	0 E	ی ،)
GID	4.0		5/2	_	٩	~	50	0	9.7	9	M		0	14		60	00	9	21	458	•	21.40		4	10	42.0	0	1 1	0	1000	. 0	Į.
GINE:	FST NUMBER	HUS OTO	EST DATE	PROMETER, M	Q I M I	EMPERATURE, F	OBERT SPEED	ORBIE: FT-LB	OHER, BHP*	UEL RATE,	CHITTON TIMING, DEG	DENTER OF STREET	HROTTLE ANGLE, DEG	A TENT ADM TENT	CONCENTRATIONS, D	C0 , %	, N	. *	PPA	- >c		AIR/FUEL RATIO	FMISSION RATES, G/HR	00		+XOX	1	IL TERFERMIN	THE TREGOLDER TO THE TOTAL THE	COULDN'T TEMPERATURE, T	MEMBER PRESSURE, IN. HE	AMMOST LEGITERAL

CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

	39.02		2/0		1	_	20	60.09	9	10	9	9	6	11		015	0	-	271	36	15.66		10	13.7	179	M		00		
	1 39.01		0/7				20	60.09	9	υ.	9	9		-		119		1.4	1827	30	15.62		20.	92.3	53.	M	M	00		
	38.02		2/9	736.			20	72.0	4	•	M	M		9		326	m	0	166		14.75		95.	10.	256.4	N	M	00	2	1375
	1 38.01		17	736.	9		20	72.0	4	0	ري د	M	0	9		558	12.8	1.2	1409	43	14.83		33	87	278.6	C	M	00	00	1425
	1 37.02		17	736.	9		20	80.0	00	9	153			61		384	12.0	0		285	12.94		_;	34	64.0	M	M	- 60	10	1430
013-86	1 37.01		17	36			20	80.08	00	9	M			6		838	444	9		294	13.22		00	~	4.29	M		00	10	1482
INE: 1978 FORD FIESTA '	EST NUMBER	ATA SOUR	S	AROMETER, MM	UMIDITY, GR	EMPERATURE,	NGINE SPEE	ORQUE, FT-LB	OWER, B	UEL RATE, LB/HR	GNITIO	ANIFOLD VACUUM, IN H	HROTTLE ANGLE,	NTAKE MAN. TEMP	CONCENTRATIONS	CO, %	02,	2 , %	C, PPM	×	AIR/FUEL RATIO	EMISSION RATES, G/HR		2	+ X O X	TO MOTO TION	DECCHEE	1 X 1 1 X 1 X 1 X 1 X 1 X 1 X 1 X 1 X 1	IST PRESSURE, IN.	ST TEMPERATURE, F

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

42.02		0	739.	S	\sim	20	•		@		9		13		0 28	S.	6.2	20	~	20.60		-	2	8 9 8		_	m	00	0.0	00
0		-	739.	S		20	•		о Ф		9	-	m		362	0	9.9	83	710	20.67		99	0	29.8		4	3	00	11.0	13
0	•	19/	736.0	9	~	20	8		•	•		•	13		004	*	6.0	15	1192			4		167.8		*	m	∞	10.0	-
-		1	736	٩		20	2		0	9	8	9	7		106	~	5.5	8	1197	19.67				162	d	*	3	00	17.0	P
6	30.04	147	741	٠ ٧٥		20	φ.		ري س	œ	6	12 0	T-1		011	0	6	26	2042	0		•		2 2 2 2 2		m	M	00		
4	D .	1 1 4 1 7 0		. رو د) V	20	00	29.1	[M	00	ъ	M	1	0	980	4		. α	2003	~	•		י ת	2200	-	M	[17]	00	. 6	1214
1 0 DE :	EST NUMBER	TA SOURC	STUDBLE	AKOMPIRK, MMAG	JRIDILTA EKHIROZE	THERMIONE,	MEINE SPECUL AT	2	TO COLD	TELEVISION TELEVISION OF STATES	STATES CONTRACT IN THE STATES OF THE STATES	HALLONG THOUGHT, DEG.	コン・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・	CONDENTED TONS . D	CACEMINALIONS AND SHOE		~	, ,			CIK/TONI KHIIO	EMISSION RATES, G/HR	00	Ü,	+XOX		IL TENTERALOREY	IL TRIBUOLES	COLANI LEAFERHIORES	UST TEMPERATURE, F

CORRECTED SAE J8168
CORRECTED FOR HUMIDITY

	0		2/9	742.	9	~	80	~	55.7	00	ထ	٠		O)	!	759	12.9	0	~		13.65			. 7 t	22.5	33	ľ	9	M	8	39.0	4
	45.01		2/9	742.	9	~	80	~	55.7	00	Φ.	٠				191	12.4		00	4	13.72			7	40.6	65		3	M	00	0.89	52
	44.02		2/9	736.	9	~	20		1.2		•	0		4		000	~	8.58	0	-	24.43			•		6.6	- 1	2	M	~	3.0	*
	44.01		17	736.	9		20		~	ID.	9		~	4		4	6		4	103					•			M	M	~	7.0	40
	0		2/9	736.	9	~	20	00	6.4	9	9		00	14		900	2	00	13	211) ,		m m	4	20.2		m	M	~		66 88
CID	43.01		2/9		9	~	20	00	6.4	9	ທ		00	4		9	0	O	61	176				00	00	16.7		M	-	~		1077
Z	REMBE	anus d	T NOTE			DEDATION F	TAN SPERD.	011F. FT-18		HEL DOTE.	THE VIOLENTE STREET	DESTRUCTION CONTRACTOR TO THE RESTRUCTION OF THE PROPERTY OF T	HONOTH BANGER, ONG.	こうりょうけん こうしんじょう しんしきしん エクグロ まると 一十八年の こう	CONCENTRATIONS.	2		, , ,	0.	XO		INCLUEE NAIL	EMISSION RATES, G/HR	60) <u>_</u>	+ X		BdW	PESSURE, PSI	TANGET IN	T POESSIBE.	T TEMPERATURE, F

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

INE: 1978 FORD FIESTA 98 _ CODE: 7718	-610					
EST NUMBER	1 46.01	46.02	1 47.01	47.02	48.01	48.02
ATA SOU						
EST DATE	2/9	2/9		4/7	4/7	
AROMETER, MMH		742.	741.	741.	741.	741.
HMIDITY,	9	9		9	9	
TAPERDIESE, F					~	~
NOTES SPEED.	80	80	80	80	80	80
OBOUT TILE	9	9,	о Ф	œ	9	9
OHER. BHP*	0	0	_;		M	رم
HEL RATE.	7	, M	ф	00	ID.	IO
CALLION TIMING		28.0	40.0	40.0	40.0	40.0
DESCRIPTION OF THE MC	M	1	9	٠ و	00	φ
LEGATIF DECITE DEG	•	•	.	•		9
NICHTER STORY TEMP.	100	10	10	10	11	1
CONCENTRATIONS						
	459	229	132	017	093	017
	-	+4	13.60	13.90	10.72	11.36
	00	0	1.1	.	2.	4
E 0 0	23	9	78	27	10	23
~	1609	1513	20	71	98	~
AIRZFUEL RATIO	14.62	14.59	15.44	15.47	19.27	19.02
	116	64	59.	21.	21.	-
2 2	06	8	108.1	16.6	71.9	14.9
+ X O X	358.9	331.4	4	05	75.	ci.
	4	4	*	4	in	In.
1 POSCHIOLES	M	M	M	M	M	M
AND THE STATE OF THE PROPERTY	0	00	00	∞	∞	00
WHO IST PRESSURE, IN.	48.0	28.0	28.0	17.0	28.0	16.0
AUST TEMPERATURE, F	4	9	33	16	23	10

CORRECTED SAE J8168
CORRECTED FOR HUMIDITY

INE: 1978 FORD FIESTA L CODE: 7718	98-CID					
EST NUMBE	49.01	49.02	50.01	50.05	51.01	51.02
ATA						
EST DAT	2/9	2/9	17	2/9	2/9	
AROMETER,			743.	743.		743.
UMIDITY	9	9	9	9		
EMPERATURE, F						~
NGINE SPEE	80	8	80	80	80	80
ORQUE, FT-LB	-	, 44	6	9.	2	2
OWER, BHP*	22.2	22.2	13.9	13.9	5.6	5.6
UEL RATE	0	2	0	0	~	~
GNITION TIMING, DEG	5	9	.		0	0
ANIFOLD VACUUM, IN HG	2	8	5	ю. П	ထ	œ
HROTTLE ANGLE, D	6	٠ و	5	ID	0	0
NIAKE MAN. TEMP.	13	13	10	10	M	13
CONCENTRATIONS						
200	104	014	135	7	140	90
-	0.1		•	9.7	9	9.3
2	0	6.1	m	6	~	6
ú	60	22	7	235	791	164
OX, PP	1266	1298	253	4	9	CV.
AIR/FUEL RATIO	20.45	20.72	21.03	21.75	24.33	23.11
EMISSION RATES, G/HR						
00	14	9	23.	α.	-	٠
2	6	ς.	33		31	
+X0N	213.3	221.0	105.0	109.3	32.8	38.5
IL TEMPERAT	LO.	N)	4	4	143	173
IL PRESSURE	m	M		M	M	M
COOLANT TEMPERATURE, F	183	183	182	182	182	182
KHAUST PRESSURE,	*	ed.		•		•
XHAUST TEMPERATURE, F	00	404	13	4	04	m
	•	_	•		•	

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

4500 743.6 1728 99 82 . 50 1792 185 39.0 . 02 119 47 6/78 90 00 0 9 n 0 264 37 0 10 289. 474. . 99 56. 28 N 00 -10. 54 5 4500 99 82 66.6 56.8 26.8 65.0 8737 13.33 1.11 264 37 105 0 0 15.15 - r ~ 54.01 743.6 2 818 1984 1494 47 6/7 531 28 1482. 69 00 74.0 743.7 4500 30.0 1.5 50.0 99 32.2 418 99. 245 37 184 450 8 53.02 47 6/78 2.7202 5030.5 12.94 38. 346. 118 • 13 9438 99 4500 . 48 950 1288 245 37 184 80.0 .01 47 6/78 81 0 0 M 0 10 M œ 00 3 00 m 1571 743.7 74. 30.1 63. 32. -61. ۲. . 00 00 9 5478. 378 5 M C 8.78 8.80 743.7 3800 242 36 182 4.0 99 79 19.6 47 6/78 4 115 157 . 6 1 N 00 4 0 52.02 N 900 82(13 9 9 0 9 24 3800 40.0 94.5 13.1 13.5 99 79 8.53 406 133 820 6.4 9.3 47 6/78 743.7 52.01 80 13 47 ∞ 23 ENGINE: 1978 FORD FIESTA 98-CID S CONCENTRATIONS, DRY BASI H20 IGNITION TIMING, DEG BIDC MANIFOLD VACUUM, IN HG EMISSION RATES, G/HR COOLANT TEMPERATURE, F EXHAUST TEMPERATURE, EXHAUST PRESSURE, IN THROTTLE ANGLE, DEG INTAKE MAN. TEMP., HUMIDITY, GRAINS/LB TEMPERATURE, F OIL PRESSURE, PSI ENGINE SPEED, RPM FUEL CODE: 7718 SOURCE CODE FUEL RATE, LB/HR HC, PPMC NOX, PPM BAROMETER, MMHG AIR/FUEL RATIO TEMPERATURE, F N TORQUE, FT-LB 00 % 02, % POWER, BHP* C02, +XOH NUMBER TEST DATE TEST DATA

CORRECTED SAE J816B

黄

	57.0	_	7 6/78 4/ 6/7	743.6 743.	9 29	23	500 450	9.6 29.	5.3 25.	5.1 15.	42.0 42.0	1.5	3.5	132 13		1102 .010	.05 10.4	6.48 6.0	2	420 148	20.91 20.56		47.0 13.	49.7	30	78 27	36 3	81 18	2.0	32 108
	56.02		17	743.	9		50	+	~	.	42.0	~	2	12		600	13	4.6	M	2039	18.87		M	10.	493.2	00	M	00	27.0	00
	56.01		17	743.	9		50	4	~	<u>و</u>	42.0	~	~	12		110	•	5. 4	69	2020	18.73		69	53	493.1	00	M	00	45.0	N
	55.02		2/9	743.	9		50	5	~	٠ ا	42.0	ED.	~	***		021	*	N	0	2467	15.02		•	14.	542.6	00	M	00	10	1298
013-86	1 55.01		17	43	9		50	10		0	42.0		•	11		276	0	in.	77	2490	14.97		98	24	549.3	00		00	4	1443
NGINE: 1978 FORD FIESTA	EST NUMBER	ATA SOUR	EST DATE	AROMETER, MM	UMIDITY, GR	EMPERATURE, F	NGINE SPEED,	ORQUE, FT-LB	OWER, BHP*	UEL RATE	ITION TIMING, DEG	ANIFOLD VACUUM,	HROTTLE ANGLE, DEG	NIAKE MAN. TEMP	CONCENTRATIONS	CO, %	2	2	A C	0 X , P	AIR/FUEL RATIO	EMISSION RATES, G/HR	00	ා ය විකර	+X0X	TEMPERATI	PRESSURE	PKT TERP	IST PRESSURE, IN.	ST TEMPERATURE, F

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

したし ていから						
EST NUMBER	58.01	58.02	10.65	29.05	60.01	0.09
ATA SOUR						
EST DATE	17	2/9	2/9	2/9	2/9	2/9
DECEMBER NO.		743.	743.	743.	743.	743.
HAIDITY, GR	9	9	9	9	9	
MADERO LIBER. F			00			
CHARLES TATES	50	50	50	50	0	20
CODER FILE	00	00	~		_	•
*0.70		15.8	6.3	6.3	1.3	£.3
HEL DOTE	N	8	9			~
CHE ANTE TIMES DES	I (\)	د	CV	2	8	2
	4	4	~	~		٠,
HOLLE DECEMBER. DEG	00	œ				
こくり・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・	4	14	7	4	4	4
CONCENSES DATE OF THE PROPERTY	•					
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	~	6	8	∞	9	S
# Q Q	62	17	4	17	5	0
	068	927	347	400	195	CU
AIRZFUEL RATIO	21.26	21.69	23.59	23.08	24.86	24.36
EMISSION RATES, G/HR						
00	47	4	~	6	m	
) <u>1</u>	34		22.	9	18	
+ X O X +	155.1	166.4	50.8	57.4	25.7	27.7
TEMPERATURE	·	~	~	~	40	40
TI DDECCHOE DOI		M		M	M	M
A C TRESSORES TO CO	00	00	œ	00	00	00
HARTS PRESSURE IN.	24.0	12.0	17.0	7.0	14.0	0.9
SHADOL TEMPERATURE, F	5	0	12	\sim	10	C

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

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ST NUMBE	1 61.01	61.02	62.01	62.02	63.01	63.02
TA SOU						
ST DATE	17	2/9	2/9	2/9	2/9	2/9
DMETER, H	43	743.	743.	743.	743.	743.
MIDITY,	S	9	9	9	9	9
MPEROTINE. F	00	00	00	00	∞	∞
CHAR SPER	00	00	00	00	00	00
ROME, FILB	0	0	رما	M	M	رما درما
	66.7	2.99	0.09	60.09	50.1	50.1
FI SOTE.		IO.	00	00	4	4.
NITION TIMING, DEG	9	9	00	00	ر وي	۵.
NIFOLD VACUUM, IN HG	CV	0	M	3	5	٠. ص
ROTTLE ANGLE, DEG			5	5		œ
TAKE MAN. TEMP.	6	5	6	6	9)	9
CONCENTRATIONS						
CO, %	234	303	429	453	512	270
à	9	12.0	13.7	13.	14.22	14.57
2, %	4	•	M	•	4	***
C, PPM	90	17	68	91	00	9
ž,	1179		_	1978	46	4
RZFUEL RATIO		12.95	14.28	14.20	14.74	14.81
EMISSION RATES, G/HR						
00	12 12	20.	34.	61.	. 63	03
	86	113.	162.	77.	50	21.
+X0X	358.0	341.2	542.1	521.7	573.3	545.4
7. 11. 11.	4	4	~	~	67	67
RESSURE		M	17	M	M	M
ANT TEMPERATURE	182	182	185	185	185	185
UST PRESSURE, IN.	_	•	•		•	•
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* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

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	19.41	19.47	21.14	20.96	21.85	22.13
G/HR	r	r	6	V	4	0
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	6	9	4	9	~	~
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CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

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	67.01	67.02	68.01	68.02	10.69	69.02
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	36	10	29	9	618	4
	355	414	-	277	8	
	23.73	23.02	22.87	23.86	13.51	13.62
G/HR						
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	00	4	CI	4	57	
	54.4	61.5	28.2	39.5	•	~
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L.	183	183	183	183	164	163
PRESSURE, IN. H20		•		•		•
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* CORRECTED SAE J816B + CORRECTED FOR HUMIDITY

	72.02		2/2	748.	ω	œ	0		9.7	4	Ω	9	60	12		900	~	00	52	ወን -	15.35		-		9		ĊI.	Μ.	٥.	^
	72.01		7	748.	00	ထ	00		9.7	4	2	ئ	٠. ق	ĊΙ.		146	S.		90	∞	15.32				56.6	00	S	\sim	3.0	00
	71.02		211	748.	00	∞	85	S.	2.4	8	-	0	<u>.</u>	C		7 1 30	12.6	.31	95	^	13.05		c.	28		9	CV.	\sim	٥.	₽-
	71.01		212	748.	00	∞	5	S.	2.4	€	-	ف		CI		642	12.6	M	98		13.08		15.		1.4	9	C	^	1.0	9
	70.02		717	748.	00	00	S	0	1.6	***	-		-	N		815	13.1	. 34	95	S	13.41		4		1.0	9		\sim	0.	∞
98-CID	70.01		2	48	00		S	0	1.6	-	-			O		989	8	m	80	53	13.47		79.			9		^	1.0	00
GINE: 1978 FORD FIESTA FL CODE: 7718	EST NUMBER	ATA SOUR	EST D	AROMETER,	UMIDITY, GRAI	EMPERATURE,	NGINE SPEED	ORGUE, FI-LB	0 ¥ER.	UEL	GNITION TIMING, DEG	ANIFOLD VACUUM, IN HG	HROTTLE ANGLE, D	NIAKE	CONCENTRATIONS	20, %	5	2, %	C, PPM	×	AIR/FUEL RATIO	0 20 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	100 EX	23	+×0×	THE TEMPERATURE, F	FSSUE	TTE	T PRE	TEMPERATURE

CORRECTED SAE J8168
CORRECTED FOR HUMIDITY

6.0 2.3.0 3.0 19.0 1.0 73 80 000 323.3 4/ 7/78 748.6 5316 29 00 2.7239 12.89 . 29 181 . W 13.36 75.03 12 1.3 23.0 08 19.0 359.0 32.6 1.1 000 5348 748.6 ∞ 1.0 29 9 75.0 41 717 12.7 M 2.961 13.3 9 1000 82 79 2 % 0 62 5.0 6.5 .5188 479675 34.4 748.6 486 .32 183 183 0 0 0 · .21 0 212 14 5.518 787 74 N 1000 1700 1700 1600 1600 1600 1600 1600 802. 34.: 82 29 29 180 . 0 1 \odot 748.6 .653 11.52 486 2.3 1717 00 74 S 0. 8 0000 748.6 4.0 0 130 4.54 73.02 4/ 7/78 8 0 9888 2241 408 400 186 28 184 628 4.28 228 25 5 g) 748.6 1000 40.8 70.8 25.0 73.01 8 8 9.0 6.5 130 4.20 . 46 3522 292.6 40.9 17.7 28 2.0826 1.2759 186 184 4/ 7/78 45 14.24 BASIS IGNITION TIMING, DEG BIDC EXHAUST PRESSURE, IN. H20 MANIFOLD VACUUM, IN HG CONCENTRATIONS, DRY EMISSION RATES, G/H COOLANT TEMPERATURE, TEMPERATURE, INTAKE MAN. TEMP., F HUMIDITY, GRAINS/LB THROTTLE ANGLE, DEG OIL TEMPERATURE, F DIL PRESSURE, PSI FUEL CODE: 7718 ENGINE SPEED, RP FUEL RATE, LB/HR CODE BAROMETER, MMHG HC, PPMC NOX, PPM AIR/FUEL RATIO TEMPERATURE, F C02, % TORQUE, FT-LB CO, % 02, % SOURCE POWER BHP* NOX+ TEST NUMBER TEST DATE EXHAUST DATA

ENGINE: 1978 FORD FIESTA 98-CID

* CORRECTED SAE J816B + CORRECTED FOR HUMIDITY

	78.02			748.		~	09	N	M	9	31.0	ص		12		900	0	5.23	53	4.5	•	19.42		M			0	r	2 6		5.0	9
	78.01		211	748.	~	~	09	Ω	•	9	31.0	ص	•	12		057	9	5.2	67			19.24		ص	m	128.7	0	P	9 1	~	0.9	r~
	77.02		13	748.	~	~	09	پ		ŗ	31.0	9	٠	11		000	4	400	52	90		15.96			M	162.1	Œ	S F	4)	^	2.0	10
	77.01		17	748.	~	^	09	9	~	~	31.0	9	٠ کا	77		690	=	2.0	42	1952		16.18		4	35	160.5	đ	5 1	7	~	6.9	143
	76.02		2/0	739.	S	^-	00			•	24.0	4	•	N		784	N	0	N			13.79		00			C	0		9	•	
013-86	76.01		2/0		ιņ		00				24.0	•	٠			710	2.6		167			14.09		4	9	۱n	(-	-	9		670
GINE: 1978 FORD FIESTA	ST NUMBER	NOS OTO	EST DATE	DECEMBER 1	IMIDITY,	EMPERATURE, F	STATE SPEED	DEGME, FT-18	OWNER BHP*	HEL RATE, LBZHS	CHITION TIMING, DEG	BATTER VACUUM, IN HG	HROTTLE BRGLE, DEG	NICKE MON. TEMP.	CONCENTRATIONS	×	20	. "	C. PPM	۰ ۵.		AIR/FUEL RATIO	WILLOW MOTORS AND WATER AN	משיבע אסופפו	2 2	*X0X		IL TEMPE	IL PRESS	T THE 100	VEGETAL P	ST TEMPERATURE, F

CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

INE: 1978 FORD FIESTA 9 L CODE: 7718	8-CID					•
EST NUMBE	79.01	79.02	80.01	80.05	81.01	81.02
ATA S						
EST DOTE	212	212	212	17	2/2	212
DROMFIER, R		748.	748.	748.	748.	
INTOITY,	2	~	~	~	~	~
EMPERATION. F		^		^	~	N
CHAS SPEED	-			1600	1600	1600
OROUE, FT-LB					•	•
SERVICE BEEN	ID.	N)	~	8		
UEL RATE,	4		س	, M		8
GNITION TIMING, DEG	0	0	0	0		
PARTED OF COURT IN HG	9		۰	0		·
HROTTLE ANGLE, DEG	4	4	س	M		•
MICKE MON TEMP.	M	10	M	M	2	N
SNOTHWALKER						
CD . X	29	010	864	822	541	20
. ~	8	5	11.4	S	12.2	12.2
2	N	6.1	100	-	M	-
C. PPM	CV	4	8	20	4736	4776
a. X	161	179	46	60		9
AIR/FUEL RATIO	20.67	20.42	12.56	12.47	13.10	12.92
MALSSIES BATTES & GATTE				•		
00	0		33.	M	9	M
J.	33	•		40.	34	32.
+×0×	9.1	10.0	5.6	2.5	***	-
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* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

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	83.02			41.		00 17	00	4		ĸ.		φ.				600	00	5.57	3	8	19.82		•	N	138.1	G	6	M	00	4.0	0
	83.01			741.		00	00	4		~		6		***		058	9	5.81	65	34	19.85		~	53.	138.8	G		3	00	9.6	0
	82.02		~	39.	S	92	00	M		9	8	9		77		200	7	1.56	35	57	15.98			10	233.7	(>	3	00	0.4	0
CID	82.01		17	٠		92	00	10°		5	٠		•	~		65	4	_	21	26	15.99		5	99	233.4	<		_	∞	9.0	2
GINE:	EST NUMBE	ATA SOU	EST DA	AROMETER, MAH	UMIDITY, GRA	EMPERATURE, F	NGINE SPEED	ORQUE, F	OWER, BH	UEL RATE, L	GHITION TIMING, DEG	ANIFOLD VACUUM, IN	HROTTLE ANGLE, DEG	HIGKE MAN TEMP.	CONCENTRATIONS	C0, %	2	2, %	C, PPH	0 X , P	AIRZFUEL RATIO	EMISSION RATES, G/HR	00	J. C.	NOX+		IL TEMPERATURE	IL PRESSURE, P	COLANT TEMPERA	XHAUST PRESSURE, I	HAUST TEMPERATURE, F

CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

2500 12.4 25.2 5.2 10.2 270.8 203 82 28.9 60.7 5.5 249 182 8.0 47 8778 741.5 1.34 2081 15.81 87.02 7900 3.76 ô 741.5 3.42 2500 12.4 31.0 1.60 2002 2095 81.9 . 01 69 82 60.7 1081 203 35 182 16.0 1165 5.5 105 28 25. 5.7 4/8/7 273. 88 87 2000 1.8 7.5 20.5 4639 . 0 . 02 6 1.9 3 00. . 75 200 177 /10/78 739.6 ۲. 4.0219 12.32 34 762.4 30. 9 N 98 200 177 2.0 00 12.11 12.91 86.01 739.6 471 2001 4 ---1 200. 4.009 757 4/10/7 0. 360.5 197 34 176 2000 13.09 .07 000 V 01 W 0. 00 W 31.0 . 02 69 2.6474 403 8 8/18/ 741.5 560. 131 4 19. 4 85 M 38.6 2000 3628 69 08 . 28 596.5 197 34 176 3.0 12.90 13.46 47 8778 85.01 4 818 g 2 CONCENTRATIONS, DRY BASIS H20 IGNITION TIMING, DEG BIDC MANIFOLD VACUUM, IN HG EMISSION RATES, G/HR EXHAUST PRESSURE, IN. EXHAUST TEMPERATURE, COOLANT TEMPERATURE INTAKE MAN. TEMP., F THROTTLE ANGLE, DEG HUMIDITY, GRAINS/LB DIL TEMPERATURE, F OIL PRESSURE, PSI ENGINE SPEED, RPM 7718 FUEL RATE, LB/HR SOURCE CODE BAROMETER, MMHG HC , PPMC NOX, PPM AIR/FUEL RATIO TEMPERATURE, F C02, % TORQUE, FI-LB 02, % 2 '00 +XON POWER, BHP* TEST NUMBER FUEL CODE: TEST DATE DATA

ENGINE: 1978 FORD FIESTA 98-CID

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

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* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

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GINE: 1978 FORD FIESTA EL CODE: 7718	EST NUMBE	ATA SOUR	EST DATE	AROMETER,	UMIDITY, GRAI	EMPERATURE,	NGINE SPEED,	ORQUE, FI-LB	OWER, BHP*	UEL RATE,	CALTION TIMIN	ANTEOLD VACUUM, IN HG	ROTTLE ANGLE, DEG	NIDKE MON TEMP	CONCENTRATIONS	CD, %	02,		9	à.	ATRZES RATIO	EMISSION RATES, G/HR	CO	30	+X0X		IL TEMPERA	IL PRESSURE, P.	DOLANT TEMPERA	XHOUST PRESSURE	HAUST TEMPERATURE, F	

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

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CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

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	33.6	33.6	22.4	22.4	14.0	14.0
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2	102	19	8	21	99	20
Q.	1770	1800	1300	33	S	9
AT10	20.15	48.61	20.01	20.43	20.85	21.54
RATES, G/HR						
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	67	N	41.	-	9	9.4
	353.4	348.4	201.7	215.4	23	6
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* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

INE: 1978 FORD FIESTA L CODE: 7718	98-CID					
EST NUMBER	101.01	101.02	102.01	1 102.02	103.01	103.02
ATA SOU						
EST DATE	0/7	2/0	1/7	Ν.	\sim	~
AROMETER, P		736.	741.	741.	739.	739.
UMIDITY,	S	S	4	4		S
EMPERATURE, F			\sim		~	~
NGINE SPEED	0	08	50	30	20	20
ORQUE, FT-LB	8	ς.	ر. د	٠. در	4	4
OWER, BHP*	-	-			•	
UEL RATE,	9	9	-		00	·
GNITION	•		8	ò		•
ONTEDIO &	19.7		6.2	6.2	Ø.	8.0
ROTTLE ANGLE, DEG	6		٠. د			
NICKE MAN TEMP	m	13	10	10	1.1	-
CONCENTRATIONS, D						
C0, %	135	012	108	011	112	018
5	9.	S	9	-	9	9
	4	5	1.	9	S	5.2
PPM	173	10	1667	203	731	160
o.	S	196	20	0	35	^
AIR/FUEL RATIO	24.05	24.65	15.48	15.51	19.77	19.58
6						
	6	00	9	10	72.	~
) <u>T</u>	. ~	M	14	<u>ر</u>	56.	N
+ X O X	63.1	20.2	535.7	535.2	546.0	543.6
d W u.L	4	4	4	4	9	9
TE PRESSURE,		3	M	M	3	3
DOLANT TEM	00	\odot	00	8	$^{\circ}$	00
ST PRESSURE, I	0	5.0	39.0	24.0	42.0	26.0
XHAUST TEMPERATURE, F	0	\sim	143	28	29	17
		_				

CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

CORRECTED SAE J8168
CORRECTED FOR HUMIDITY

	109.02	^	739.	S	∞	00	2	9	12.7	0	വ	00	CI.	i	031	0	7.04	1.4	5	•	21.68				Ω	6	M	00	13.0	-			
	109.01		739.			00	~	9	12.7	0	٠. د		12		153	0	9	0	066	1	21.22		72.	23.0	69	-	M	00	25.0	9			
	108.02	~	741.	9	00	00	2	0	20.4	<u>.</u>	00		-		030	6	5.21	17	02		19.53		-	4		00	M	α	32.0	M	l		
	108.01	4/7	741.	9	00	00	C)	0	20.5	.	œ	8	-		132	00	5.1	62	2171		19.29		21.	52.	560.3	C	٦ (2 0	47.0	- 1/2)		
	107.02	7	741.	4	~	00	اما دما	0	23.7	6	10	ω.	7		013	3	5	2	2680		15.27		0	15	575.4	-	- 1	o 0	200	- 10)		
CID	107.01	17	741	4		00	l _A	0	23.8	6	S.	00	11		90	0	(D)	74	2680		15.27		4	30	578.7		- r	3 0	9 0	٠ ،	>		
NE :	MOTO CCI	DOTE CO	これに はない はない	011 TV	SCOULARY F		1 1 2 2 1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1		DOTE	THION HEMING, DEG	THE CONTRACT OF THE PERSON OF	DITTE ANGLE, DEG	TOKE MAN. TEMP.	CONCENTRATIONS, D	CO , %		, .v.	Ma a			AIR/FUEL RATIO	ANTO MOTOR	SOLON AMIEST WATER) -	+X0X		IL TEMPERATURE,	IL PRESSURE, PSI	NT TEMPERATURE, F	MINION TRESOURES IN THE	XHAUSI LEAFERHIUKE,	ORRECTED SAE J816	+ CORRECTED FOR HUMIDITY

51

	112.02		13	739.	S	~	20	00	~	9	30.0	ė,	0	9		92	4	0	5	59	12.71		22	177.	00	143	M	∞	53.0	37
	112.01		21	39.	5	~	20	00	ċ	9	30.0	2	0	9		772	11.2	4	2246	15	12.85		15.	229	55	140	M	11	84.0	4
	111.02		17	39.	S	~	00	4	M	6	42.0	00	0	4		∞	0	Ŋ	00	O.	23.76		9		D.	∞	M	∞	0 . 0	9
	111.01		210	739.	B	~	00	4		<i>و</i> .	42.0		0	1.4		38	9 .	~	00	564	24.42		0	18	81.0	00	17	∞	17.0	16
	110.02		2/0	739.	10	N	00	~	9	9	40.0	6	8	14		21	9.3	0	9	410	23.21		6.	4	58 6.9	9	19	~	9.0	M
CID	110.011		7	39	S	\sim	00	2		6	40.0		Ċ,	14		243	N		302	N	23.04		23			(A)		N -	16.0	-
	EST NUMBER	ATA SOUR	EST DA	ARONETER, MM	UMIDITY, GR	EMPERATURE,	NGINE SPEED,	QUE, FT-L8	OWER, BHP*	UEL RAT	NIMIT NOITIN	ANIFOLD	ROTTLE ANGLE, D	NTAKE MAN. TE	ONCENTRATI	200			C, PPM	a. ×	AIR/FUEL RATIO	EMISSION RATES, G/HR	00	HC.	NOX+	-	L PRESSURE, P	OLANT TEMPERA	ST PRESSURE, I	HAUST TEMPERATUR

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

	115.02		4/10/78	739.	S	~	0		٠	1.5	4	5		CV.		784	14.24	0.	62	ro	13.79			00	33.5	٠	- 0	Ö	M	9	0	P-
	115.01		4/10/78	739.		~	0	<u></u>		1.5	₹	6.		C)		710	12.67	1.7	167	M	14.09				49	ı.		Ø	M	9	1.0	N -
	4.0		4/10/78	739.	n	~	00	0	~		4	00		S		845	14.23	•	$\boldsymbol{\omega}$	93	14.26			0	28.			D		00	•	
	114.01		-	739.	S	~	00	•	~	80 .	4.	φ.		O		546	13.60	m	20	M	14.07			4	35	34.4	(30	S	0	2.0	9
	113.02		17	739.	S	~	00	-	6		4	ທ	•	11		012	M	m	0	1834				M	Ω	8.92	- 1	00		\sim	•	
98-CID	3.0			39.	n	~	00	==	6)	4.5	4	10		9~4		168	00	6	72	1661	5.18) •		~	0	70.2	1	œ	Š	~	3.0	5
78 FORD FIESTA	EST NUMBE	ATA SOU	EST DATE	ARONETER, MM	UMIDITY, GRA	EMPERATURE, F	NGINE SPEED,	ORQUE, FI-LB	OWER, BHP*	UEL RATE	GNITION TIMING,	ANIFOLD VACUUM	HROTTLE ANGLE, D	NTAKE MAN. TEMP.	CONCENTRATIONS	CO, %	à		P P M	$\hat{\mathbf{x}}$	ATP/FILE RATIO		EMISSION RATES, G/HR	00		NOX+		IL TEMPERAT	IL PRESSURE	DOLANT TEMPERATURE	XHAUST PRESSURE,	HAUST TEMPERATURE, F

CORRECTED SAE J8168

0.119.0		8 4/10/	739.	9	4	100	2 27.	5.	M	26.	5 12.	8	7 12		5 4.553	11.	4	9 450	N .	12.58		9 807.	40.		7 18	8	5 17	•	2
119.0		1	739			0	\sim	S	m	9		m			62	11.7	•	9	ω	12.6		5	4		18			2	
118.02		10	739.			00	.	-		3	M	9	9		004	12.23	3.4	30	25	17.54			9	71.1	~	O	~	2.0	9
118.01		10	739.	4	~	00		<u></u>		2	رما دما	9	9		331	0	4.7	48	1200	18.34		4	50.	70.2	~	C	^-	4.0	0
117.02		0	739.	In	00	00	8	•		.	00	ω.	12		037	N	4	15	2070	19.13		2	N	521.0	67	M	00	33.0	10
7.0		10	739.6	n	∞	00	8	0		-	00		4		139	-	5.0	52	44	19.12		29.	~	528.4	5	M	00	51.0	00
DE: 7718	ATA SE	EST DATE	AROMETER, MMH	UMIDITY,	EMPERATURE, F	NGINE SPEED	ORQUE, FI-LB	OWER, BH	UEL RATE	GNITION TIMING, DEG	ANIFOLD VACUUM, IN HG	HROTTLE ANGLE, DEG	NIGKE MAN. TEMP.	CONCENTRATIONS	CO, %	C02, %	1/2	A G	ر م	AIR/FUEL RATIO	EMISSION RATES, G/HR	00	TH.	+X0X	TEMPERATURE, F	SSHEE, P	TEMPERAT	PRESSURE, I	T TEMPERATURE, F

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

	123.01		~		~	~	150		, M		M	اد		CV		950	8		124		18.46			о О	63	٠		_	3	P-	0	0
	2.0		\sim	\sim	~	~	00		•		23.	19.	•	CI		392	12.3		151	M	13.56			677.	5235.	4		00	N	^	٥.	CI .
	121.02		/3	-		00	20		~	-	ς.	9		10		031	0	9	31	2656	N			43.	22.	570.3		n	m	138	23.0	24
	121.01		4/7	741.8	9	00	50		~		8	9	5	10		144	~	-	65	29	15.28			01.	16.	578.0		n	m	18	37.0	4
	120.02		417	741.	9	^	00		ä	2	8	•		9		408	N	8	-	410		·		•••	8	28.1	1	N	m	ω	2.0	-
98-CID	0.0		4/7	741.8	9	\sim	00		8	~	•	٠	•	9		06	9	-	90	_	16.10)		89	6	45.5		~	M	00	0.9	3
INE: 1978 FORD FIESTA CODE: 7718	EST NUMBER	ATA SO	EST DATE	ARONETER, MM	UMIDITY	EMPERATURE,	NGINE SPEED,	ORQUE, FT-LB	OWER, BHP*	UEL RATE, LBZHS	GNITION TIMING, DEG	ANIFOLD VACUUM, IN HG	HROTTLE ANGLE, DEG	NIBKE MAN TEM	CONCENTRATIONS, D	200	8	2	PPM	×	ATRZEIE PATIO	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	EMISSION RATES, G/HR	00	C X	+XOX		IL TEMPER	IL PRESSURE, P	DOLANT TEMPERAT	XHAUST PRESSURE, I	AUST TEMPERATURE,

CORRECTED SAE J8168

33.0 -13.2 33 60.09 21.00 • • 22 .01 0 170 33 159 0.9 4/17/78 732.5 1500 111 0000 140 20615.44 129.01 0. 732.5 1.0 60.09 26 33.0 00 20615.44 169 159 3.0 128 2.1 . 0 1 31 128.01 4717/78 1000 -11.0 111 0000 21.00 8.0 33.0 00 4717778 732.5 76 118 0000 . 0 1 21.00 20615.44 0 168 34 156 525 2000 -20.8 127.01 23. 732.5 1500 00 165 0000 .01 20411.36 33 159 0 200 21.00 0 126.01 -17. 5 33. 471777 20615.44 75 1000 -14.8 33.0 20.4 118 .01 2.8 0 166 160 0 31 4/17/78 732.5 0000 21.00 125.01 2000 7380 65.6 168 33.0 122 9.04 20.52 173 34 4/17/78 732.5 7.71 11152 203.7 124.01 **2** -17. BASI H20 IGNITION TIMING, DEG BTDC MANIFOLD VACUUM, IN HG EMISSION RATES, G/HR COOLANT TEMPERATURE, F CONCENTRATIONS, DRY EXHAUST PRESSURE, IN INTAKE MAN. TEMP., F EXHAUST TEMPERATURE, HUMIDITY, GRAINS/LB THROTTLE ANGLE, DEG TEMPERATURE, F OIL PRESSURE, PSI ENGINE SPEED, RPM CODE FUEL CODE: 7718 FUEL RATE, LB/HR BAROMETER, MMHG PPMC NOX, PPM TEMPERATURE, F AIR/FUEL RATIO TORGUE, FT-LB CO, % SOURCE POWER, BHP* C02, **NOX**+ TEST NUMBER 02, TEST DATE DATA

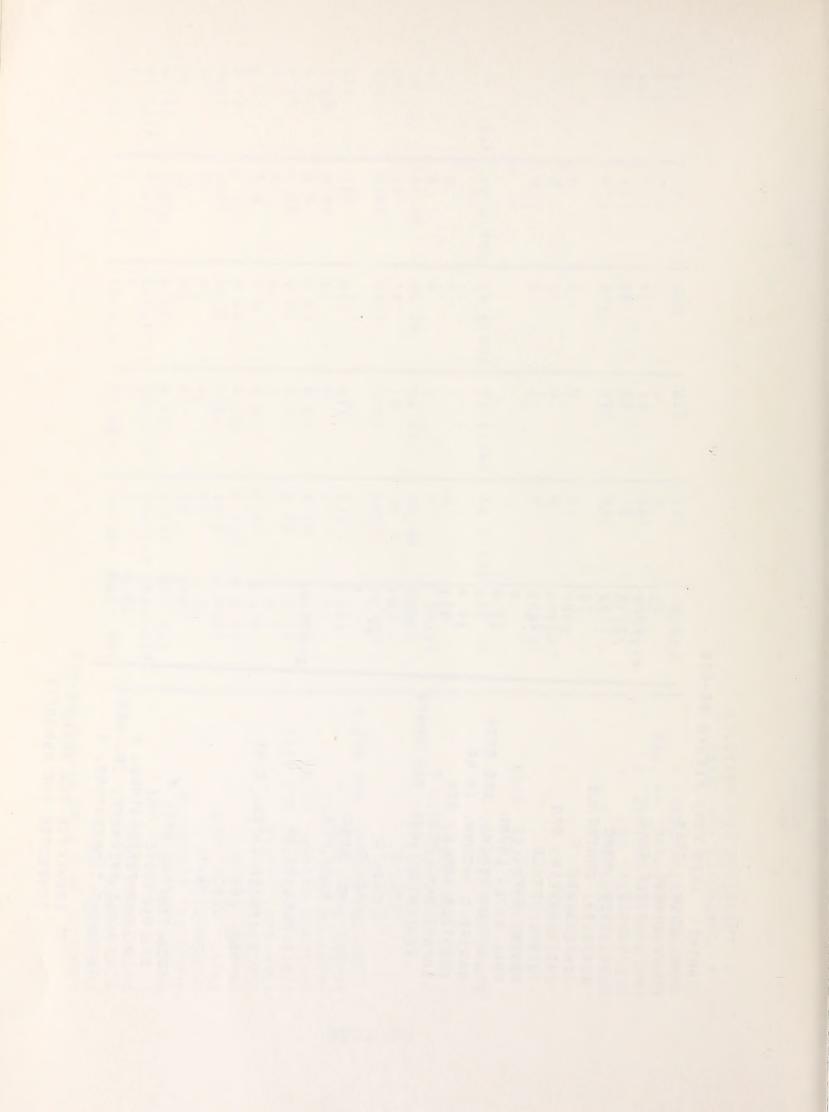
1978 FORD FIESTA 98-CID

ENGINE

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

-C1D	130.01	4/17/78 732.5 74	-17.0 -17.0 33.0	000	20615.44	170 35 158 11.0
NGINE:	EST NUMBER	EST DATE AROMETER, MMHG UMIDITY, GRAIN	MPERATURE, F GINE SPEED, RPM RQUE, FT-LB WER, BHP* EL RATE, LB/HR NITION TIMING, DEG	ANIFOLD VACUUM, IN H HROTTLE ANGLE, DEG NTAKE MAN. TEMP., F CONCENTRATIONS, DRY CO. 2 CO. 2 O2, 2 HC, PPMC NOX, PPM	AIR/FUEL RATIO EMISSION RATES, G/HR CO HC NOX+	OIL TEMPERATURE, F OIL PRESSURE, PSI COOLANT TEMPERATURE, F EXHAUST PRESSURE, IN. H20 EXHAUST TEMPERATURE, F

* CORRECTED SAE J8168 * CORRECTED FOR HUMIDITY



HE18.5.A34 no.DOT-TSC-NHTSA-79-7 FORMERLY FORM BORROWE



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